SLINGS UNLIMITED RIGGING SUPPLIES

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Chain Sling Inspection Checklist

Inspect each sling, with its fittings and attachments, each day before use. Write the code of any defect found (for example **C4**) and mark the result.

C Grade 100 Alloy Chain Sling: remove from service if any box applies

- **C1** Tag missing or illegible
- **C2** Cracks or breaks
- **C3** Excessive wear, nicks or gouges
- **C4** Stretched links or fittings
- **C5** Bent, twisted or deformed links or fittings
- **C6** Heat damage
- **C7** Excessive pitting or corrosion
- **C8** Links that do not hinge freely
- **C9** Weld splatter
- **C10** Hook damage (cracked, opened >15%, twisted >10°)
- **C11** Master or coupling link cracked or deformed
- **C12** Anything else that causes doubt

Found a defect? Write its code in the log, tag the sling **DO NOT USE**, remove it from service and give it to a qualified person. Only a qualified person may return it to service.

Daily Inspection Log

Date	Sling ID / Tag No.	Size / Description	Defect codes found	Inspector	Result
					☐ Pass ☐ Remove
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Chain wear: link thickness must not be below the chain manufacturer's minimum (ASME B30.9). OSHA: permanently remove alloy chain slings heated above 1000°F; keep a record of the most recent month each chain sling was thoroughly inspected (at least every 12 months). Based on OSHA 29 CFR 1910.184 and ASME B30.9. Daily checks by a competent person designated by the employer.

Safety first: Never use a damaged sling or one without a legible tag. When in doubt, take it out of service.

Full inspection guide: **slingsunlimited.com/learning-center/chain-sling-inspection-guide/**